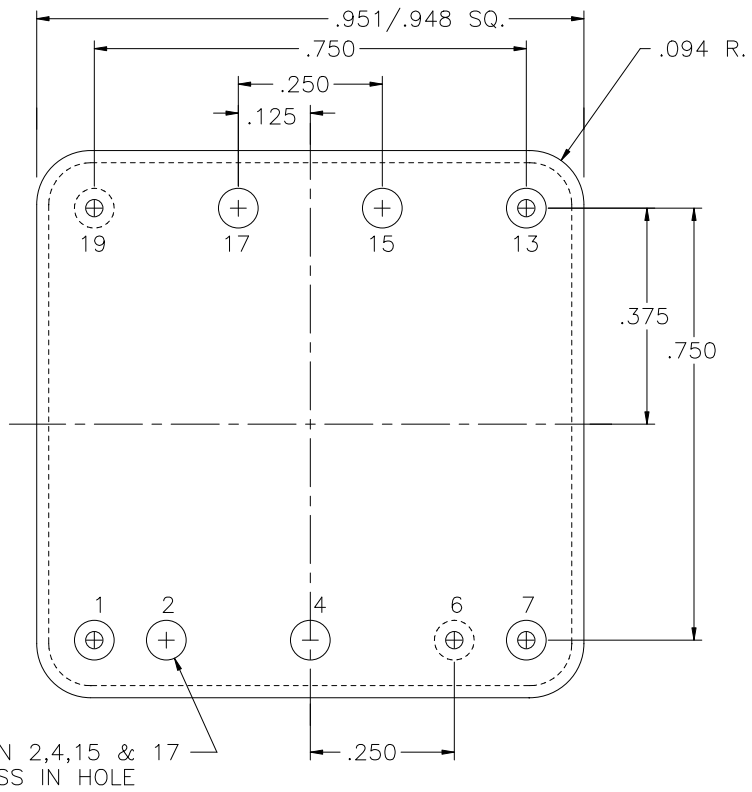
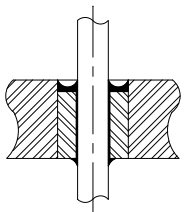


REV	DESCRIPTION OF REVISION	E.C.N.	BY	APPROVED	DATE
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PIN 6 & 19 GRD. DETAIL
SCALE: 8:1



POSITION 2,4,15 & 17
GLASS IN HOLE

NOTES:

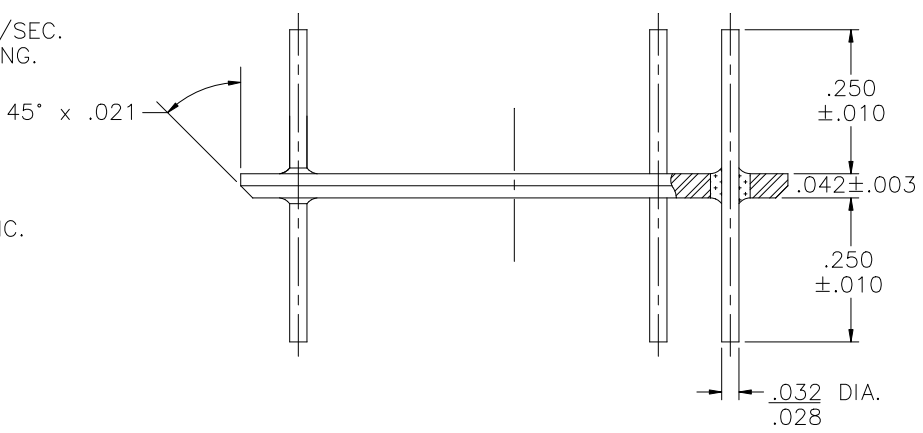
THE PART WILL PASS 1×10^{-4} CC/SEC.
HELIUM HERMETICITY AFTER PLATING.


MATERIAL:

EYELET- 1010 C.R.S. OR EQUAL.
GLASS - 7052 OR EQUAL.
LEADS - ASTM F-15, KOVAR.
BRAZE - BT VTG AG. CU. EUTECTIC.

PLATING:

1. PER MIL-STD QQ-S-571-D TIN
LEAD ALLOY.



DRAWN BY: E.T.W. 12-13-04	MATERIAL: SEE ABOVE			TOLERANCING PER ANSI Y14.5 .X ±.005 .XXX ±.005 .XX ±.005 ANG ±5° UNLESS OTHERWISE SPECIFIED		 6700 W. 47th TERR. MISSION, KS. 66203 TEL: 913-432-2487 FAX: 913-432-0570
	CHECKED BY: D.B. 12-17-04	APP. SPECS TECHTROL DWG. #: R20274 W/O S.O. REF.	SUPSEDES	NEXT ASSY	SCALE: N.T.S.	
APPROVED BY:	TITLE: .950 SQUARE D.I.P.				PART NUMBER: DC-950-S T16	
				FILE: WA00071	PAGE 1	OF 1